



CHAPCO

**PRODUCT
DATA**

MULTI-PURPOSE ADHESIVES

SS-355

Standard Multi-Purpose Adhesive

1. PRODUCT NAME

CHAPCO® SS-355 Standard Multi-Purpose Adhesive

2. MANUFACTURER

H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.952.2368 Fax
www.chapco-adhesive.com

3. DESCRIPTION

All CHAPCO Safe-Set adhesives are solvent-free, non-flammable, freeze/thaw stable, and nearly odor-free. Safe-Set adhesives can be used where other adhesives might present potential health risks. They are suitable for office buildings, hotels, hospitals, schools, restaurants, and assisted living facilities. Safe-Set adhesives contain one or more micro-biocides to inhibit the growth of mold and mildew.

Safe-Set 355 can be used to install carpet and fiber backed sheet goods to all approved subfloors. It's formulated for fast grab and good tack; Safe-Set 355 will hold down edges and buckles. It has excellent moisture resistance and is easily applied. For use with fiber backed sheet goods and the following backings: Jute, Synthetic Fiber Back, and Latex Unitary, Enhancer back and Needle punch carpet from all major manufacturers. Not for use with vinyl back or urethane backed carpet.

Packaging

Four U.S. Gallon pail (15.14 L)
Product #70-4703-1369

Coverage

For carpet, approximately 10-12 square yards (90-108 square feet) per gallon. For sheet goods, approximately 18-20 square yards (160-180 square feet) per gallon. Coverage will vary with the type of floor covering and job conditions.

Storage/Shelf Life

Store indoors only. Protect from freezing. Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided. Should adhesive freeze, allow to thaw at room temperature and stir well before using. Maximum shelf life is 1 year from date of manufacture in unopened package.

Limitations

Full cure takes 48-72 hours; the finished installation must be protected from moisture and/or freezing for a minimum of 24 hours. Not for use with vinyl back or urethane backed carpet.

Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about guidelines for the proper use and application of the covered CHAPCO products under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

4. TECHNICAL DATA

CHAPCO® SS-155 Multi-Purpose Adhesive	
Base	Latex
Consistency	Medium Paste
Shelf Life	One Year, Unopened
Color	Cream
Weight per gallon	9.7 lbs.
Open Time	45-60 Minutes
VOC	0 g/L Calculated

5. INSTALLATION INSTRUCTIONS

Preparation of Surfaces

Use on grade, above grade, or below grade. Safe-Set 355 may be used over structurally sound surfaces of plywood (sealed), hardboard, concrete, and terrazzo. Use a high quality latex-type patching compound to fill or level any irregular areas. The floor must be sound, dry, and free from dirt, dust, old adhesives, grease, wax, or other foreign matter. Stripped wood floors will require installation of felt paper. Concrete floors must be fully cured, free from dust, moisture, excessive alkalinity, curing agents, and excessive moisture vapor emissions (3 lbs./1,000 SF/24 hrs.). On and below grade concrete must have a satisfactory moisture barrier beneath the slab.

Application Instructions

The adhesive, floor covering, and room should be maintained at a minimum temperature of 65°F for 48 hours prior to, during, and after installation. For most carpet backings use a 1/8" x 1/8" x 1/16" V-notched trowel. For deeply textured backings use a 1/8" x 1/8" x 1/16" U-notched trowel. For fiber backed sheet goods use a 1/16" x 1/16" x 1/16" square notched trowel. Apply only that amount of adhesive that can be covered in 45 minutes. That open time will vary with the temperature, humidity, and porosity of the subfloor. Check open time periodically by lifting a section just laid to be certain there is transfer of adhesive to the back of the floor covering. For best results let the adhesive tack up before installing carpet. After installation, roll sheet goods with a 75-100 lb. roller. For carpet use a carpet core or light weight (25-50 lb.) roller. Restrict heavy foot traffic or rolling loads for at least 24 hours.

Clean-up

Fresh adhesive (and dried adhesive on resilient flooring) can be removed with a soapy, wet cloth. Dried adhesive can be removed from carpet with CHAPCO #51 Non-Flammable Cleaning Solvent.

6. AVAILABILITY AND COST

To locate a distributor in your area, please contact:

phone: 800-832-9002

website: www.chapco-adhesive.com

7. WARRANTY

H.B. Fuller Construction Products Inc. offers a limited warranty on this product when installed in accordance with H.B. Fuller Construction Products Inc. printed specifications. Ask your sales associate or call 800-832-9002 for a copy of the limited warranty.

8. MAINTENANCE

Not applicable.



9. TECHNICAL ASSISTANCE

Information is available by calling the Technical Support Hotline:

Toll-free: 800-832-9023

Technical and Safety Literature:

To acquire Technical and safety literature,
please call 800-832-9023.



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